

### Overview

The ACM1014 provides MODBUS <u>network</u> and <u>analog</u> control capabilities to a GE ECM motor. ACM1014 is fully compatible with AirCare's Small System Controls. Simply add an AirCare Console<sup>TM</sup> and optional building management interfaces for a complete control& monitoring solution.

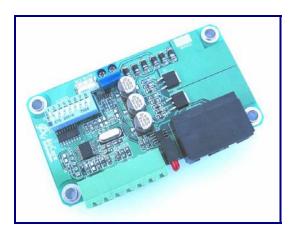
The ACM1014 analog input enables analog speed control from any 0-5 volt source or sensor. Use our internal 5 volt reference to control speed with a simple potentiometer. A built-in PID controller provides precise closed loop set-point control. ECM from Regal Beloit (formerly GE) is a high-efficiency brushless DC motor which is popular in high performance air-moving applications.

# **Specifications**

- Control Interface for ONE (1) GE ECM motor
- Network or Analog Control Intereface
- Simple connections
  - o 4 Pin MTA for motor control signals
  - o RJ45 for networking
  - o 7 Pin terminal for analog inputs
- LED diagnostics
  - o Board Status
  - o Network Traffic
- Industry standard MODBUS Networking
  - o MODBUS RTU Protocol
  - o RS485 9600,8,n,1
- Analog Control options
  - o 0-5V source
  - o Potentiometer
  - o Sensor with 0-5V output
  - o Internal RPM closed-loop control
- Powered from Network or Local Supply
  - o 12-24V AC or DC supply
- · Mechanical
  - o Open-frame PCB with standoffs
  - o 0-50°C operating temperature
  - o 3.9" x 2.16" x 0.95"

#### **Benefits**

ACM1014 expands interface options for GE ECM motors. The unit connects to the ECM motor through a 4-wire connector. The installer need only connect power and the RJ45 communication patch cable to complete the control network.



## **Installation**

ACM1014 is powered by a low voltage supply that is provided by the AirCare Small System (MODBUS network using AirCare Console<sup>TM</sup> powered by ACM1008 or similar) or from a local 12-24V DC supply or AC transformer.

Two RJ45 jacks provide In/Out connections for network cables. Like the AirCare VariPhase<sup>TM</sup>, the ACM1014 is daisy-chained using CAT5 patch cables.

## **ACM to ECM Control Cable Harness**

Signal Name	Function	ECM Name	ECM Pin andColor
SPD	PWM speed signal to motor	PWM	9 Red
EN	Enable signal to motor	G	16 Black
0V	Common Ground	C2 OUT-	3,8 Green
IN	Feedback signal from motor	OUT+	15 White

Mating connector for ACM1014: AMP MTA 640442-4

Mating connector for GE ECM: Housing – AMP 1-480763-1 Contact – AMP 350537-1

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ECM™ is a trademark of General Electric Inc.

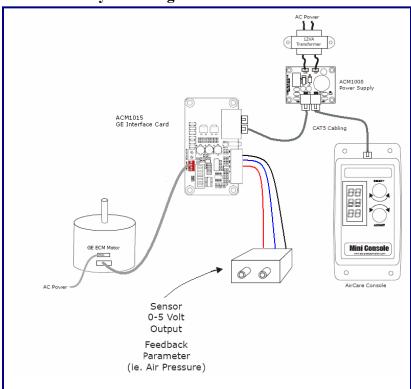
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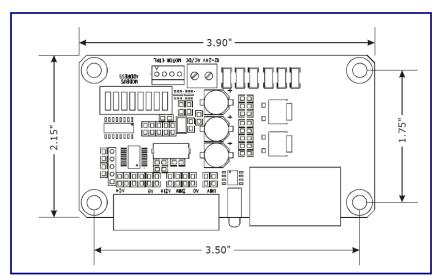
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# **ACM1014 System Diagram**



# **Mechanical Dimensions**



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